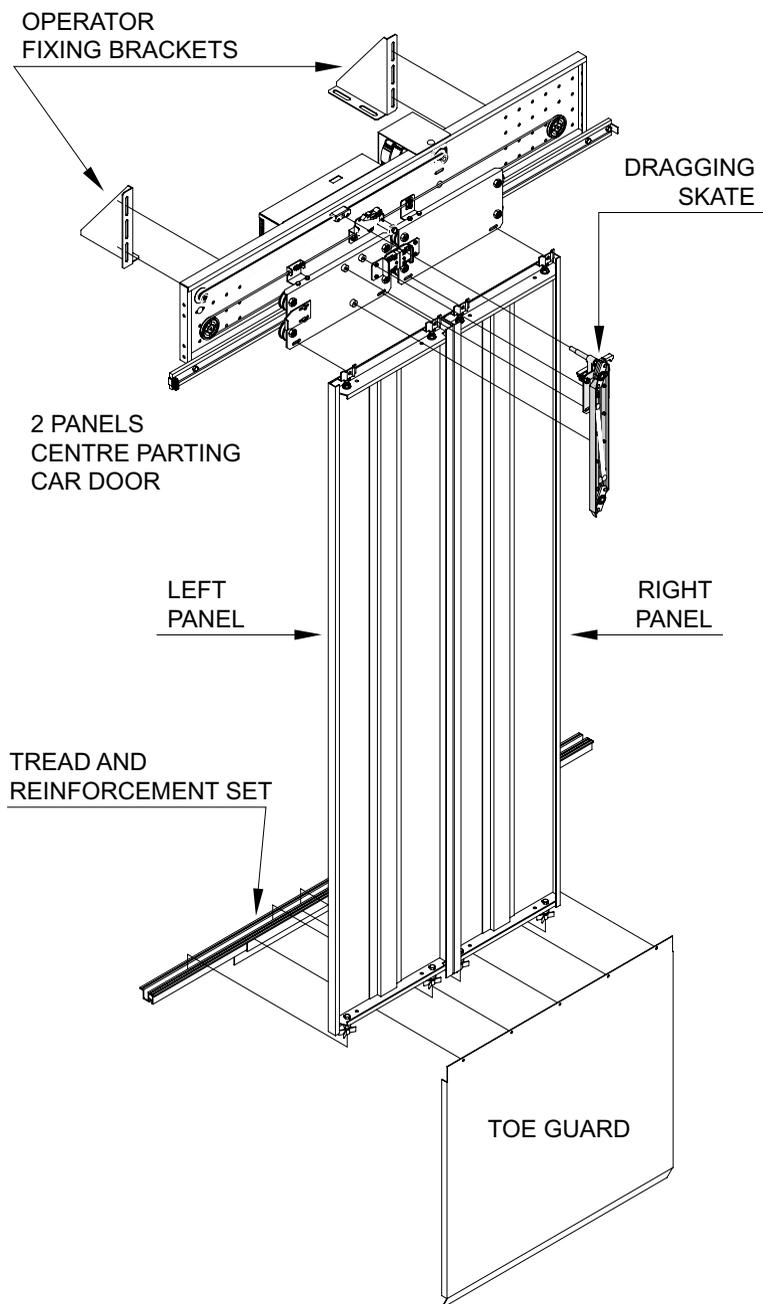
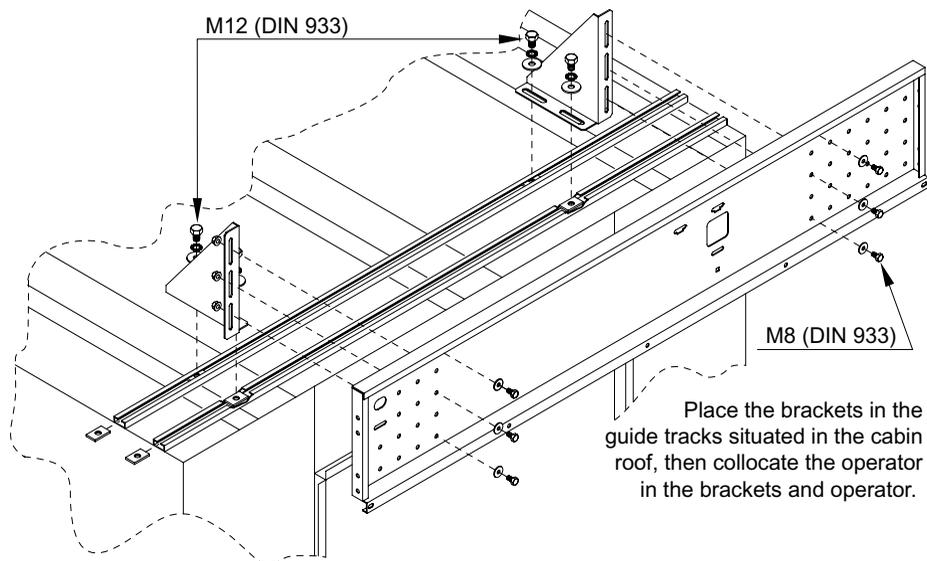


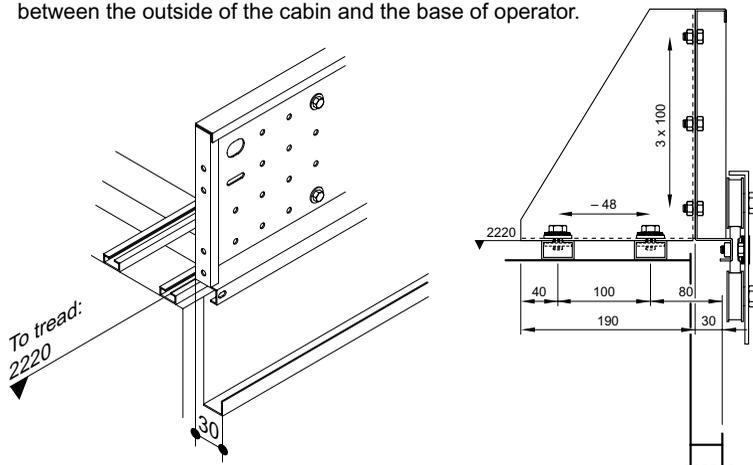
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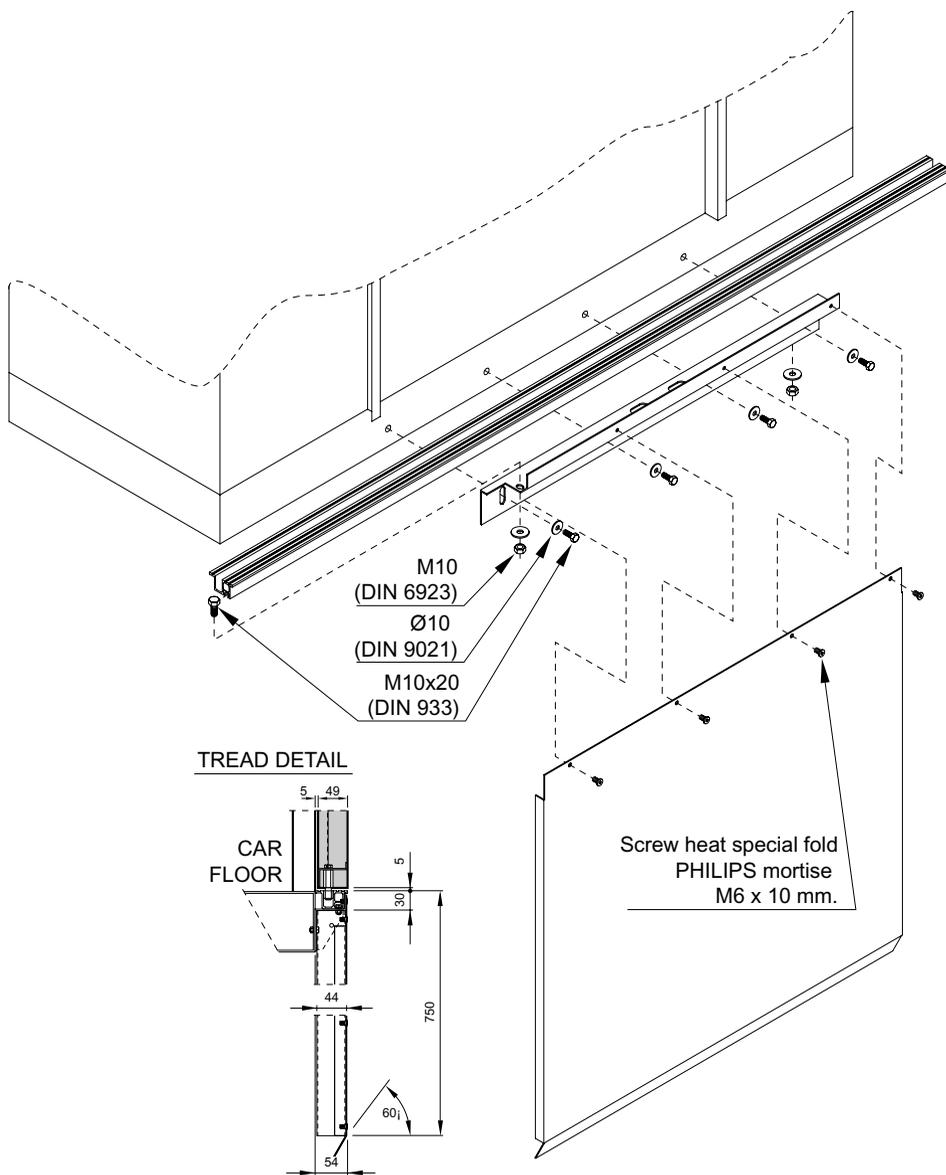
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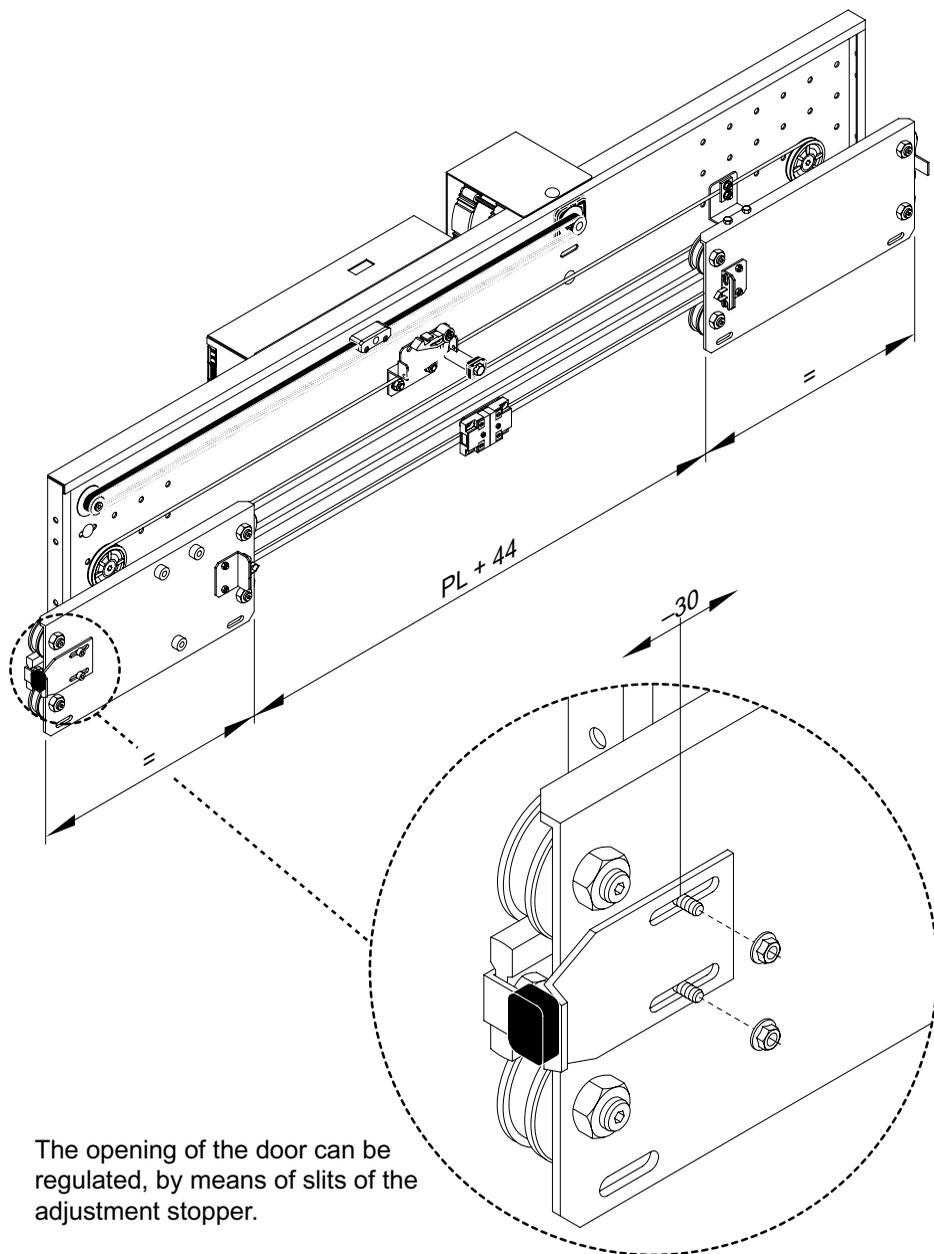




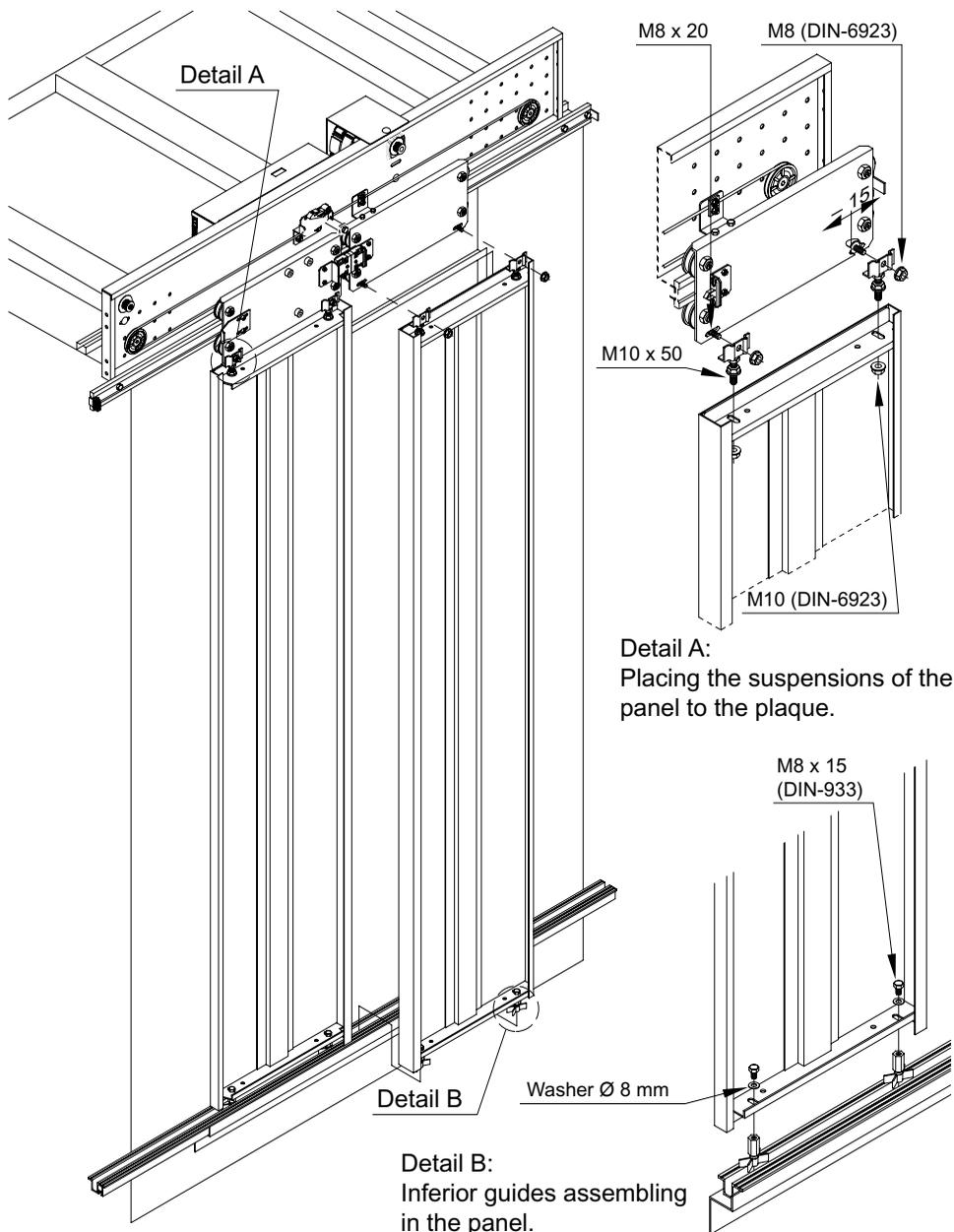
By means of the slits in brackets and the existing holes in the operator, regulate the height up to 2220 mm in the operator extremes. Leave a distance of 30 mm between the outside of the cabin and the base of operator.

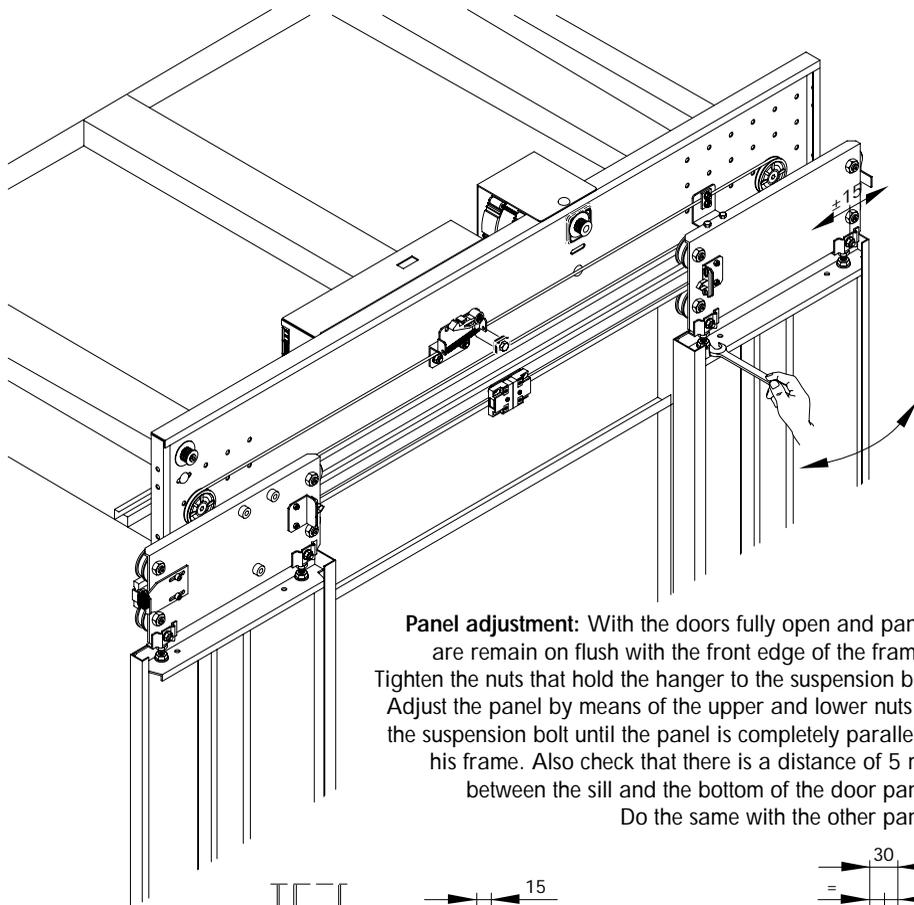




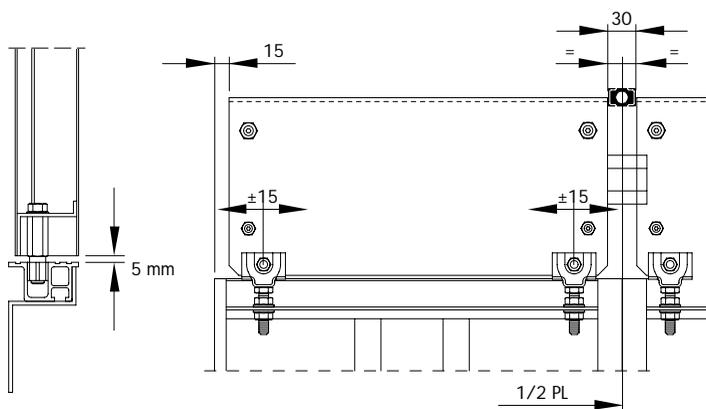


The opening of the door can be regulated, by means of slits of the adjustment stopper.

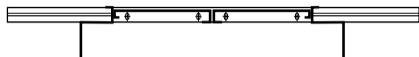




**Panel adjustment:** With the doors fully open and panels are remain on flush with the front edge of the frames. Tighten the nuts that hold the hanger to the suspension bolt. Adjust the panel by means of the upper and lower nuts on the suspension bolt until the panel is completely parallel to his frame. Also check that there is a distance of 5 mm between the sill and the bottom of the door panel. Do the same with the other panel.



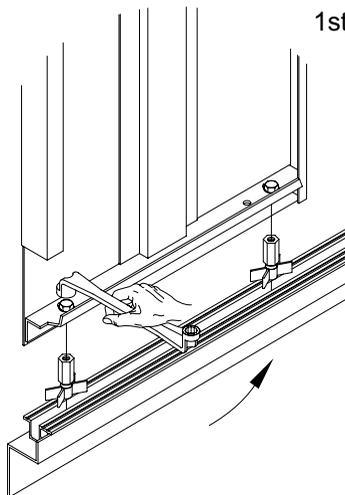
### CORRECT



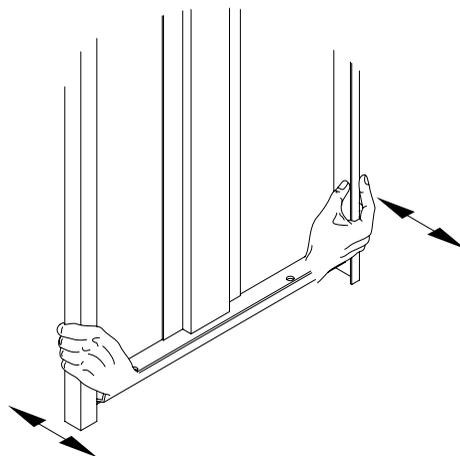
### INCORRECT



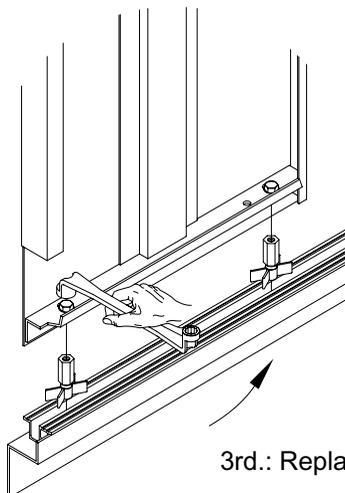
The correct panels position is when they slide parallel to the tread. If for any reason the panels do not slide smoothly, follow these instructions:



1st.: Loosen the nuts that hold the inferior guides and take them out.

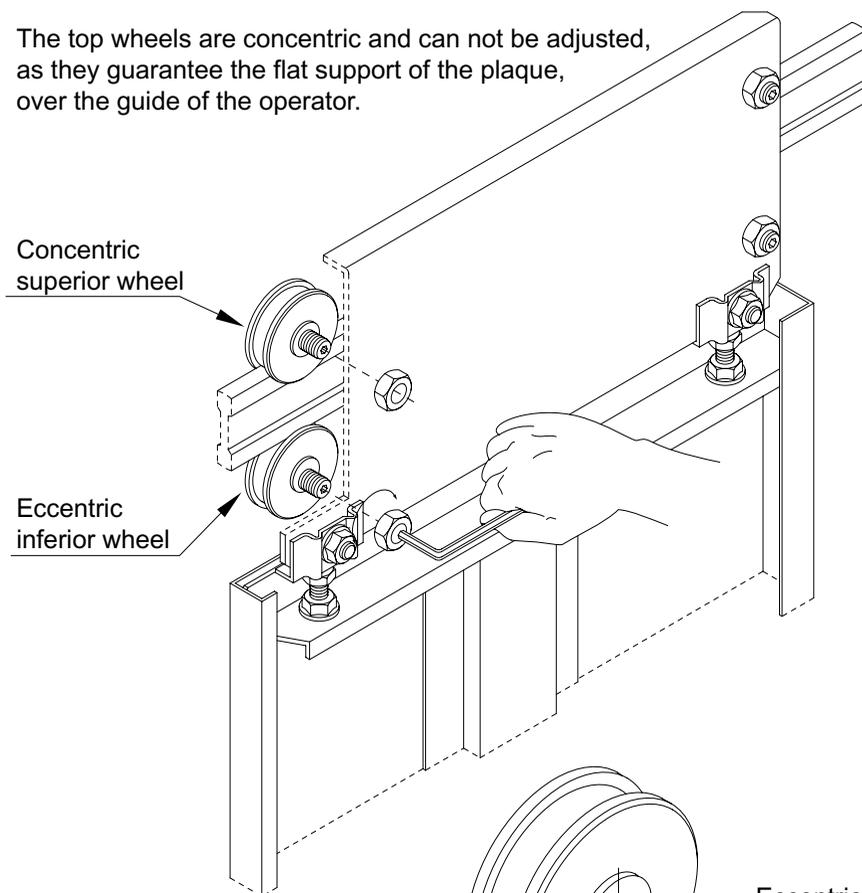


2nd.: Straighten the panels to remain parallel to the tread.

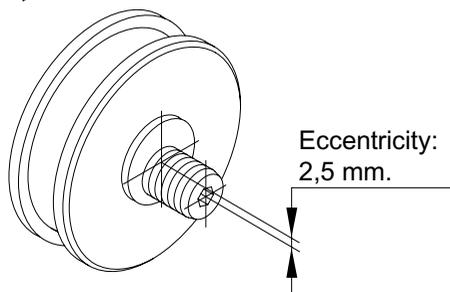


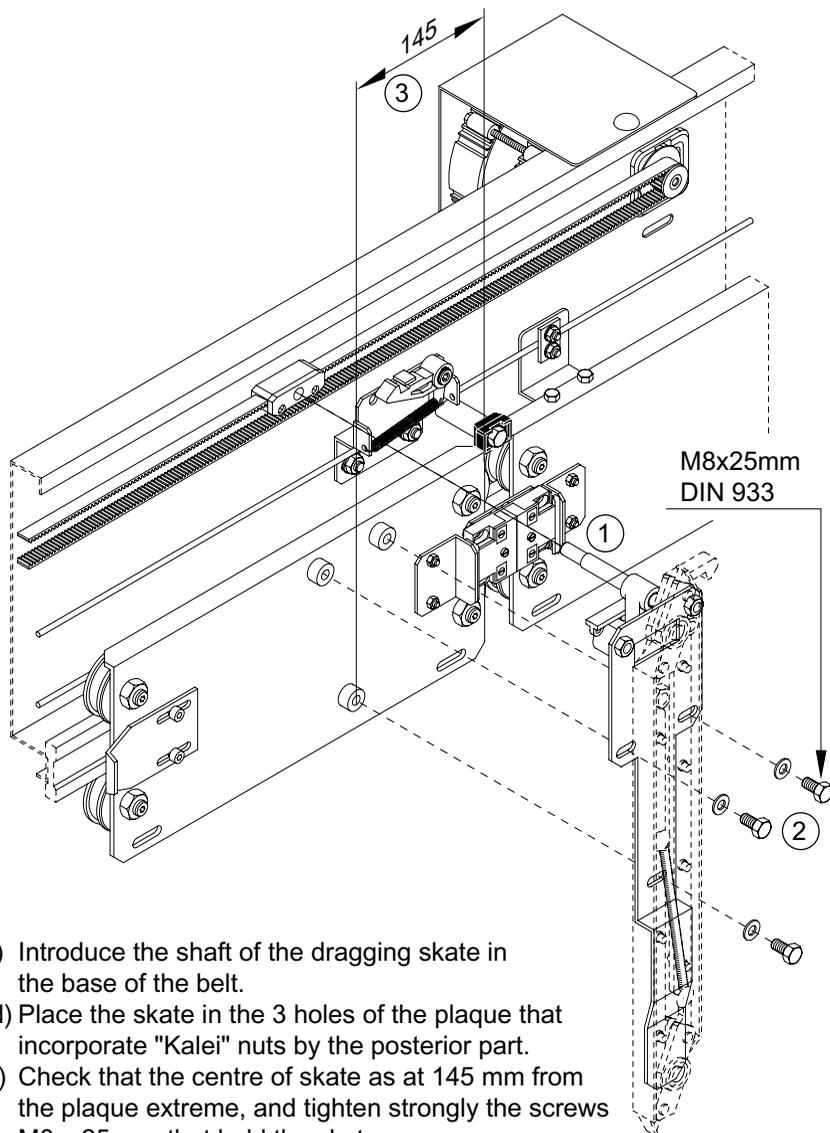
3rd.: Replace the guides and tighten the nuts.

The top wheels are concentric and can not be adjusted, as they guarantee the flat support of the plaque, over the guide of the operator.

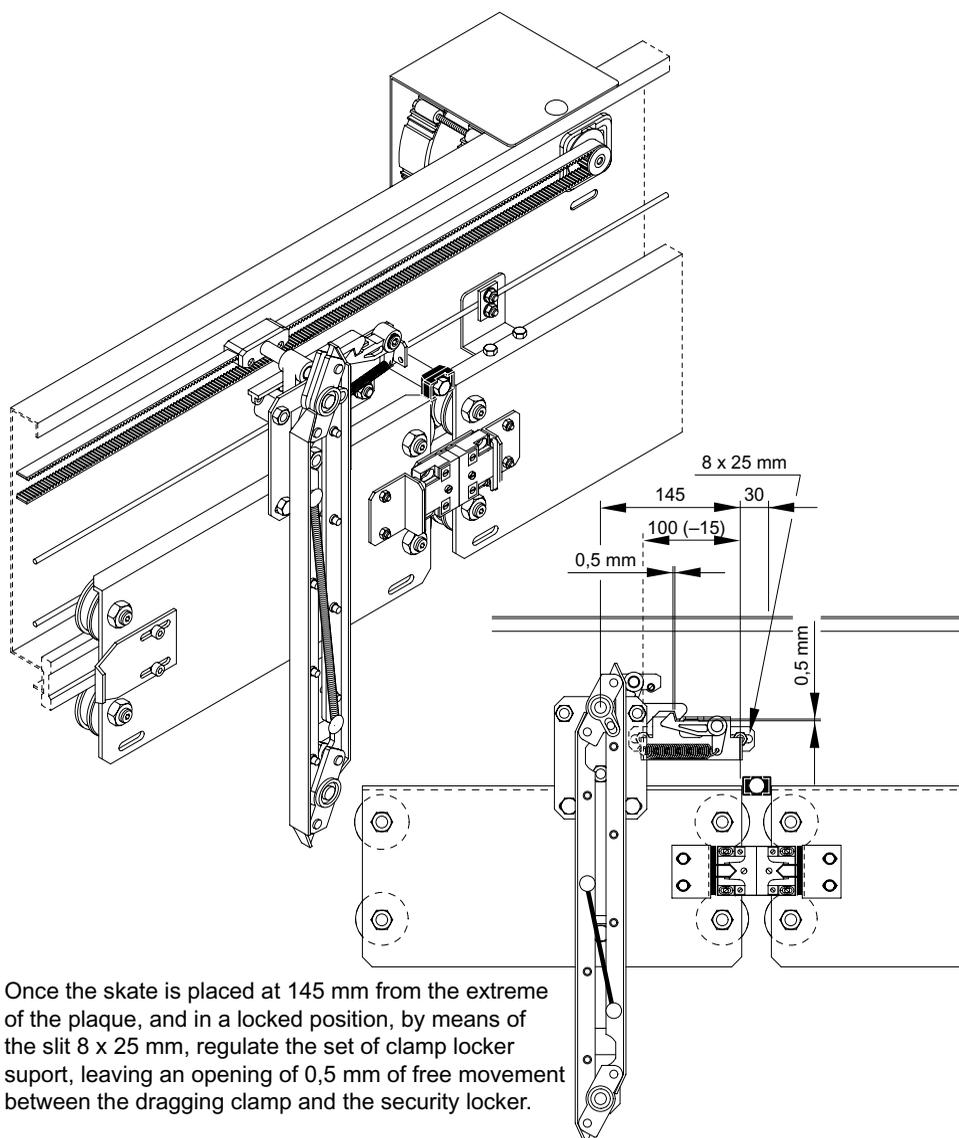


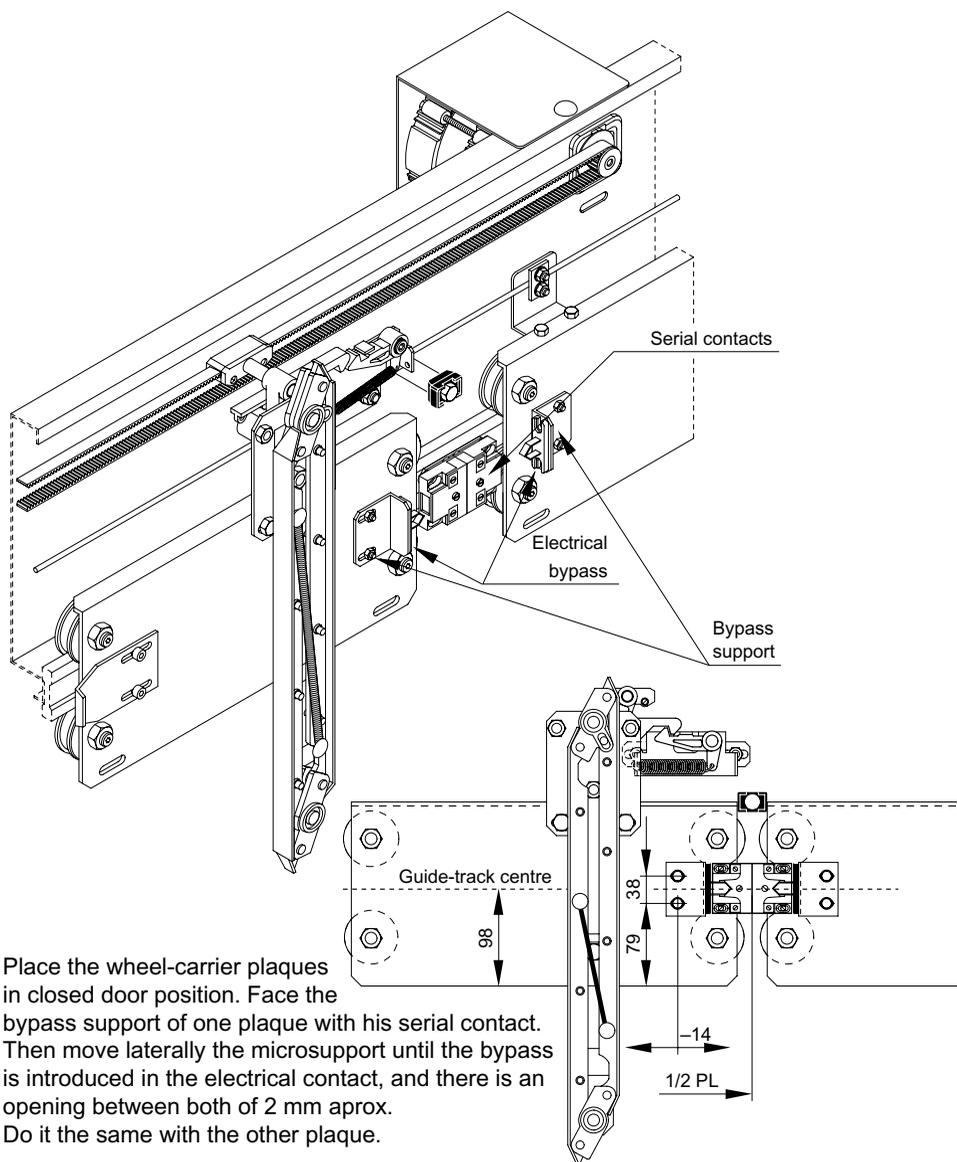
The bottom wheels are eccentric, this means that due to the pressure of the shaft they adjust themselves. This adjustment may be done with an "allen" wrench of 5 mm, this being a correct adjustment as the wheel touches the guide without force (excessive tightening could stop the door completely).





- 1st) Introduce the shaft of the dragging skate in the base of the belt.
- 2nd) Place the skate in the 3 holes of the plaque that incorporate "Kalei" nuts by the posterior part.
- 3rd) Check that the centre of skate as at 145 mm from the plaque extreme, and tighten strongly the screws M8 x 25 mm that hold the skate.





## **ATTENTION**

It is advisable that in the process of maintenance of the door, the following points should be carried out in order to assure the correct functioning of the installed operator:

1st) NEVER grease the guides or rotation rails as the dirt and dust form a thick layer of grease that stops and obstructs the movements of the panels.

2nd) The rotation wheel, if dirty, produces the same negative effect as above mentioned and free of objects of any kind in sliding guide to avoid any possible interferences that could stop or block the panels.

3rd) Maintain the inside of the aluminium tread clean of the sliding canals in order to avoid possible interferences that slow down or block the panels.

## **NECESSARY TOOLS**

- Spanners: 2 x 8 / 2 x 10 / 13 / 17 / 19 / 24.
- Tubular Wrench: 10 / 13 / 17.
- Hexagonal allen wrenches: 3 / 4 / 5 / 6.
- Screwdrivers: 1 Philips.  
1 standard.  
1 of regleta.
- Pointed pliers for elastic rings.
- Level.
- Plumb bob.
- Nylon mave.